## PART NO. 67295 Instruction Sheet

## **ACCORD REAR TOE ARM**

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

## Plan Ahead - Read All Instructions **BEFORE** installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

- 1. Raise rear of vehicle and support by frame.
- 2. Remove tire and wheel assembly.
- Remove mounting fasteners and remove OE arm.
   Note: Inboard bolt tends to seize and may need to be cut out.
- Adjust SPC control arm to approximate OE length by turning hex adjuster. Ensure that SPC adjustable arm has equal thread showing on either side of hex adjuster.
- Install adjustable control arm and LOOSELY install mounting hardware. Replace inboard bolt with supplied nut and bolt.

NOTE: Tightening fasteners with vehicle in raised position may cause premature bushing failure due to preloading the bushing.

- 6. Reinstall tire and wheel assembly and lower vehicle.
- 7. Jounce vehicle to normal ride height and torque fasteners to manufacturer's specification.
- 8. Adjust toe by rotating center hex adjuster. To lock desired setting, tighten both jam nuts.

NOTE: Maximum length of arm is reached when machined flat on threaded rod is visible at end of hex adjuster. DO NOT lengthen arm beyond this point.

9. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.



4045 Specialty Place • Longmont, CO 80504 • (303) 772-2103 www.specprod.com • www.specprformance.com

Email: info@specprod.com Printed in U.S.A.

\*\*Toll Free Technical Hot Line: 1-800-525-6505\*\*

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